## WHAT IS CLAIMED IS:

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1. An image processing apparatus comprising:
 quantization means for quantizing multi-valued
 image data into N-valued data (where N is a natural
 number), and outputting the N-valued data as a K-bit
 code (where K is a natural number) that can express the
 N values;

conversion means for combining and converting K-bit codes for M pixels (where M is a natural number) into an L-bit code (where  $L < M \times K$ ); and

output means for packing and outputting data output from said conversion means into data of a predetermined bit unit.

- 2. The apparatus according to claim 1,- wherein the 15 predetermined bit unit is a natural number multiple of the L bits, and data of the predetermined data unit is transferred to an image forming apparatus.
- The apparatus according to claim 2, further comprising control means for computing a memory size
   that the image forming apparatus requires for a process, and controlling said conversion means in accordance with the computation result.
  - 4. The apparatus according to claim 3, wherein said control means controls said conversion means in a
- 25 through pass state when the computed memory size

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required for the process is smaller than a memory size that the image forming apparatus can use.

- 5. The apparatus according to claim 1, wherein said quantization means and said conversion means execute processes according to color components of the image data.
- The apparatus according to claim 5, wherein said quantization means quantizes image data of a color component in which a quantization error readily stands
   out to the N-valued data, and quantizes image data of a color component in which a quantization error hardly stands out to N'-valued data (where N' < N).</li>
  - 7. The apparatus according to claim 6, wherein said conversion means does not convert the image data of the color component in which the quantization error hardly stands out.
    - 8. An image processing method comprising the steps of:

quantizing multi-valued image data into N-valued

20 data (where N is a natural number), and outputting the

N-valued data as a K-bit code (where K is a natural

number) that can express the N-values;

combining and converting K-bit codes for M pixels (where M is a natural number) into an L-bit code (where L < M  $\times$  K); and

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packing and outputting data output from the conversion step into data of a predetermined bit unit.

- 9. The method according to claim 8, wherein the predetermined bit unit is a natural number multiple of the L bits, and data of the predetermined data unit is transferred to an image forming apparatus.
- 10. The method according to claim 8, further comprising the step of computing a memory size that the image forming apparatus requires for a process, and controlling the conversion step in accordance with the computation result.
- 11. The method according to claim 10, wherein the control step includes the step of controlling the conversion step in a through pass state when the
- computed memory size required for the process is smaller than a memory size that the image forming apparatus can use.
- 12. The method according to claim 8, wherein the quantization step and the conversion step execute
  20 processes according to color components of the image data.
  - 13. The method according to claim 12, wherein the quantization step includes the step of quantizing image data of a color component in which a quantization error readily stands out to the N-valued data, and quantizing image data of a color component in which a quantization

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error hardly stands out to N'-valued data (where N' < N).

- 14. The method according to claim 13, wherein the conversion step includes the step of skipping
- 5 conversion of the image data of the color component in which the quantization error hardly stands out.
  - 15. A computer program product comprising a computer readable medium having a computer program code, for an image processing method, comprising process procedure code for:

quantizing multi-valued image data into N-valued data (where N is a natural number), and outputting the N-valued data as a K-bit code (where K is a natural number) that can express the N values;

combining and converting K-bit codes for M pixels (where M is a natural number) into an L-bit code (where L < M  $\times$  K); and

packing and outputting data output from the conversion step into data of a predetermined bit unit.